

8 octobre 2024 | Paris

Master Class : analyse précoce et continue de la sûreté de fonctionnement

Magnus Nord, MathWorks



Application Engineer



Daniel Martins, MathWorks



Application Engineer

Agenda



| | II Failure | Local Effect | System Effect | ii s | 11 Po |
|----|-----------------|---|-------------------------|------|-------|
| re | Incorrect value | Incorrect pressure control. | Possible barotrauma. | 8 | 8 |
| | ð | pressure if control pressure is falsly lower. | | | |



Background

Problem Definition

Solution

GETINGE 🛠



Anesthesia Machine

- Founded in 1904
- 12000 employees
- 40 countries
- First ventilator with valves and control loops.
- The world's first Implantable Pacemaker



Mechanical Ventilator

Getinge







Getinge





MATLAB **EXPO**

Getinge









The mechanical Ventilator – What could go wrong?



Risk Management vs FMEA

| Risk Management (ISO 14971) | FMEA (IEC 60812) |
|-----------------------------|--------------------------------------|
| Normal and fault condition | Only fault condition |
| Starts with Hazard | Starts with detailed components |
| Severity based on Patient | Severity based on system performance |
| Manage all risks | Improve reliability |

Risk Management vs FMEA

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FMEA (IEC 60812)

| Auto | Automated FMEA for a ventilator Extended × | | | | | | | | | | | | | | |
|------|--|-----------------------------|-----------------|--|-------------------------|----|-------|--------------|---------------|---|--|----|----|---------------|------------|
| | ii Syst | :: Function | II Failure | Hocal Effect | System Effect | ∷s | :: Po | :: Detection | II RPN | :Detection/MOC | HMOC req ref | ‼s | Пo | IID after MOC | HRPN after |
| 1 | Sensors | Proximal Pressure Sensor | Incorrect value | Incorrect pressure control. Higher true pressure if control pressure is falsly lower. | Possible barotrauma. | 8 | 8 | 10 | 640 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. | 8 | 8 | 1 | 64 |
| 2 | Sensors | Insp Pressure Sensor | Incorrect value | Incorrect pressure control. Higher true pressure if control pressure is falsly lower. | Possible barotrauma. | 8 | 5 | 10 | 400 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. | 8 | 5 | 1 | 40 |
| 3 | Sensors | Exp Pressure Sensor | Incorrect value | Incorrect pressure control. Higher true pressure if control pressure is falsly lower. | Possible barotrauma. | 8 | 5 | 10 | 400 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. | 8 | 5 | 1 | 0 |

| | Catastrophic 5 | 5 | 10 | 15 | 20 | 25 |
|--|---|--------------|----------|--------------|------------|-------------|
| _ | Significant 4 | 4 | 8 | 12 | 16 | 20 |
| mpac | Moderate 3 | 3 | 6 | 9 | 12 | 15 |
| # | low 2 | 2 | 4 | 6 | 8 | 10 |
| | Negligable 1 | 1 | 2 | 3 | 4 | 5 |
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| | | | Lik | eliho | od | |

FMECA

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| Auto | Automated FMEA for a ventilator Extended × | | | | | | | | | | | |
|------|--|-----------------------------|-----------------|--|-------------------------|------|-------------|--------------|-------------|--|--|--|
| | ii Syst | #Function | II Failure | Hocal Effect | ii System Effect | ii s | ∷ Po | II Detection | HRPN | | | |
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|------|--|-----------------------------|-----------------|--|-------------------------|------|-------|--------------|--------|--|--|
| | ii Syst | :: Function | ii Failure | ii Local Effect | ii System Effect | ii s | ii Po | ii Detection | II RPN | | |
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| Auto | Automated FMEA for a ventilator Extended × | | | | | | | | | | |
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| | ii Syst | #Function | ii Failure | ::Local Effect | ii System Effect | ii s | ii Po | : Detection | HRPN | | |
| 1 | Sensors | Proximal Pressure Sensor | Incorrect value | Incorrect pressure control. Higher true pressure if control pressure is falsly lower. | Possible barotrauma. | 8 | 8 | 10 | 640 | | |

$$RPN = S^*Po^*Detection = 8 * 8 * 10 = 640$$

Risk Priority Number

The mechanical Ventilator – redundancy.



MATLAB EXPO

The mechanical Ventilator – redundancy.





| II RPN | II Detection/MOC | II MOC req ref | ii s | ШO | IID after MOC | II RPN after |
|--------|---|--|------|----|---------------|--------------|
| 640 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. | 8 | 8 | 1 | 64 |

MOC = Method Of Control

| :: RPN | II Detection/MOC | II MOC req ref | ii s | ШO | IID after MOC | ii RPN after |
|--------|---|--|------|----|---------------|--------------|
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|------------|---|--|------|----|---------------|--------------|
| 640 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. | 8 | 8 | 1 | 64 |

RPN = S*Po*Detection = 8 * 8 * 1 = 64

Where are the problems with a manual workflow?

| ■ Auto | omated FM | EA for a ventilator Ex | $\det \times$ | | | | | | | | | | | | |
|--------|-----------|-----------------------------|-----------------|--|-------------------------|------|-------|--------------|--------|---|--|------|----|---------------|--------------|
| | ii Syst | :: Function | :: Failure | ::Local Effect | ii System Effect | ii s | II Po | ii Detection | :: RPN | ii Detection/MOC | ii MOC req ref | ii s | Пo | IID after MOC | ii RPN after |
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|--------|-----------------|---|-------------------------|----|-------|
| | II Failure | II Local Effect | II System Effect | ‼s | ll Po |
| ure | Incorrect value | Incorrect pressure control. | Possible barotrauma. | 8 | 8 |
| | ð | pressure if control pressure is falsly lower. | | | |
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Complicated cause and effect reasoning

| tor Ex | tended × | | · · · | | | | | | |
|--------|-----------------|---|-------------------------|------|-------|--------------|--------|-----------------------------------|---|
| | ii Failure | ii Local Effect | ii System Effect | ii s | :: Po | II Detection | :: RPN | II Detection/MOC | ii MOC req ref |
| sure | Incorrect value | Incorrect pressure control. | Possible barotrauma. | 8 | 8 | 10 | 640 | Pressure Error Detection using | When pressure error valves shall be set to |
| | ð | pressure if control pressure is falsly lower. | | | | | | sensor estimation | |

Complicated cause and effect reasoning Is the MOC really solving the problem? Manual labour Error prone

Manage the system level design and....



Automate the FMEA MOC verification...

| Safety Analys | sis Manag | ger | | | | | | | | |
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Automated FMEA for a ventilator* imes

| System/Subsystem | :: Function | :: Failure | Severity | :: Occurance | :: Detection | :: RPN | :: Detection/MOC | MOC req ref | :: S | :: O | :: D after MOC | RPN after |
|------------------|-----------------------------|-----------------|----------|--------------|--------------|--------|---|--------------------------------------|-------------|-------------|----------------|-----------|
| Sensors | Proximal Pressure Sensor | Incorrect value | 10 | 10 | 10 | 1000 | Pressure Error Detection using Proximal pressure sensor estimation | Link to requirement • ? | 10 | 10 | 1 | 100 |
| Sensors | Insp Pressure Sensor | Incorrect value | 10 | 5 | 10 | 500 | Pressure Error Detection using Proximal pressure sensor estimation | Link to requirement ? | 10 | 5 | 1 | 50 |
| Sensors | Exp Pressure Sensor | Incorrect value | 10 | 5 | 10 | 500 | Pressure Error Detection using Proximal pressure sensor estimation | Link to requirement | 10 | 5 | 1 | 50 |

Safeguard the digital thread throughout the project...

| 1 | Safety Analysis N | Manager | | | | | | | | | | | | |
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Automated FMEA for a ventilator* imes

| ii System/Subsystem | #Function | 🗄 Failure | Severity | :: Occurance | ii Detection | HRPN | ii Detection/MOC | II MOC req ref | ∷s | ПO | IID after MOC | II RPN after |
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| Sensors | Proximal Pressure Sensor | Incorrect value | 10 | 10 | 10 | 1000 | Pressure Error Detection using Proximal pressure | Link to requirement | 10 | 10 | 1 | 100 |
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| Sensors | Insp Pressure Sensor | Incorrett value | 10 | 5 | 10 | 500 | Pressu e Error Detect on using Proximal pressure sensor estimation | Link to requirement | 10 | 5 | 1 | 50 |
| Sensors | Exp Pressure Sensor | Incorrett value | 10 | 5 | 10 | 500 | Pressu e Error Detect on using Proximal pressure sensor estimation $\oslash \oslash$ | Link to requirement | 10 | 5 | 1 | 50 |
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Speed up extensive MOC validation ...

| 📣 Simulation | n Manag | er | | | | | | | — | | \times |
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| Elapsed Ti | me | | | 00:00:12 | | | | | | | |
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Permutations on

- Pressure above Peep
- Peep
- Tidal Volume
- I_E ratio
- Breath Rate
- Patient Resistance
- Patient Compliance

10 000 to 100 000 permutations

Ensure effective collaboration across your team....



Separate your design from your faults...





Have everything in reach using a model centric workflow...



The Mechanical Ventilator





Components

- GUI
- Control
- Monitoring
- Sensors
- Breathing Circuit
- Patient
- Power Supply
- Gas Supply





Components

- GUI
- Control
- Monitoring
- Sensors
- Breathing Circuit
- Patient
- Power Supply
- Gas Supply



















| Electrical | Battery | Fluids | Multibody | Driveline |
|------------|-------------------|--------------------|-----------|--|
| | Sir | nsca | ne | |
| Electrical | Mechanical | Magnetic N S | Thermal | Custom equations if v > V: i == (else |
| Hydraulic | Thermal Liquid | Two-Phase Fluid | Gas | Moist Air |







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ActuatorComr

-> ActuatorCommads . PeepValve









| Control (Varia | int) | |
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| • Settings | Settings Emergency Sensor PowerSupply | Sensor |
| PowerSupply | HIFi Control > Settings > Sensor > PowerSupply > Emergency | ActuatorCommads (|











Injecting Errors and detection method



Fast, complete, and parallel verification Design Study

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Proximal pressure estimator. $\hat{P}_{prox} = f(P_{insp}, \theta_{insp}, P_{exp}, \theta_{exp})$



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Import FMEA in Excel to Simulink

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| ensor | Incorrect value | 10 | 10 | 10 | 1000 | Pressure Error Detection using Proximal pressure sensor estimation | Link to requirement | 10 | 10 |
| ensor | Incorrect value | 10 | 5 | 10 | 500 | Pressure Error Detection using Proximal pressure sensor estimation | Link to requirement | 10 | 5 |
| ensor | Incorrect value | 10 | 5 | 10 | 500 | Pressure Error Detection using Proximal pressure sensor estimation | Link to requirement | 10 | 5 |

Automatic MOC verification



MATLAB EXPO

Automatic MOC verification







Digital Thread



| xte | nded $	imes$ | | | | | | | | |
|-----|-----------------|--|-------------------------|---|-----|-----------|------------|--|--|
| | ii Failure | ii Local Effect | System Effect | ₿ | ∺Po | Detection | RPN | ii Detection/MOC | HOC req ref |
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Digital Thread

| Requirements - View: Requirer | Monitoring nents 🗸 👒 🐚 📮 🔍 🗑 🛤 🕋 🥱 🥏 🔍 🥅 | Filte | | | | |
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| ✓ 😼 Ventilat | orRequirements | - | | | | |
| #1 | HighPressureAlarm | | | | | |
| #7 | TimeAtHighPressure | | | | | |
| #3 | HighPressureAlarmInformation | | | | | |
| #2 | HighPressureEmergencyEvacur | | | | | |
| #6 | PeakPressureDuringEvacuat | | | | | |
| #4 | The maximum pressure a semergency evacuation | | | | | |
| #5 | The HighPressureAlarm deactivation | | | | | |
| #8 | Proximal Estimation Error | | | | | |
| \$#9 | MOC requirements from FMEA | ii Po | ii Detection | HRPN | ii Detection/MOC | II MOC req ref |
| #10 | Pressure Error Detection | 8 | 10 | 640 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. |
| | | 5 | 10 | 400 | Pressure Error Detection using Proximal pressure sensor estimation | When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. |
| | | 5 | 10 | 400 | Pressure Error Detection using Proximal pressure | C When pressure error is detected the disable valves shall be set to true, stopping ventilation and activate high level alarm. |

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Collaboration: System Engineer and Test Engineer Reuse of Faults

| 📣 Test Manager | | | | | |
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| TESTS | | | | | |
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| Test Browser Results and Artifacts | 🖹 High Pressure Error - Normal Co 🗙 👖 Start Page 🗙 👫 Dashboard 🗙 | | | | |
| Filter tests by name or tags, e.g. tags: test | | | | | |
| ▼ 🔄 Simscape-Medical-Ventilator | High Pressure Error - Normal Condition | | | | |
| ▼ 🔄 High Pressure Error | Simscape-Medical-Ventilator » High Pressure Error » High Pressure Error - Normal Condition | | | | |
| High Pressure Error - Normal Condition | Baseline Test | | | | |
| High Pressure Error - Fault in pressure sensor | Create Test Case from External File | | | | |
| High Pressure Error - Control Signal Error 150% | | | | | |
| Proximal Sensor Estimation | ▶ TAGS | | | | |
| ProximalEstimator | DESCRIPTION | | | | |
| ProximalEstimator - Fault in InspPressure Sensor 80% | ▶ REQUIREMENTS* | | | | |
| ProximalEstimator - Fault in ProximalPressureSensor Error 70% | ▼ SYSTEM UNDER TEST* | | | | |

Collaboration: System Engineer and Test Engineer Reuse of Faults

| 📣 Test Manager | | | |
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| High Pressure Error - Normal Condition | | | |
| High Pressure Error - Fault in pressure sensor High Pressure Error - Control Signal Error 150% | | | |
| Proximal Sensor Estimation ProximalEstimator | C If the list of faults is incomplete, click to | refresh. | |
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| | FunctionalView/Sensors/StdPress mb. | . PrioximalPressure_fault | Timed: 4 |
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Another great reason to automate your FMEA

The FMEA should be updated whenever:

- A new cycle begins (new product/process)
- Changes are made to the operating conditions
- A change is made in the design
- New regulations are instituted
- Customer feedback indicates a problem

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Questions?



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